



1. TOP HINGE ASSEMBLY
2. BOTTOM HINGE ASSEMBLY
3. 1/8" THICK "TUFF PLAS" COLOR FACE PANEL (ABS)
4. 1/8" THICK SEALED DOUBLE THERMOPANE SAFETY WINDOW (WINDOW SIZE VARIES DEPENDING ON DOOR SIZE - CONSULT FACTORY)
5. 11 GA. ROLL-FORMED STEEL SIDE FRAME
6. PVC EDGE TRIM C/W GASKET
7. 1 1/2" SQUARE TUBULAR STEEL DOOR FRAME
8. 1 1/2" THICK URETHANE FOAM INSULATION

*** RECOMMENDED FRAMING REQUIREMENTS:
 1/4" THICK X 8" WIDE FACE STEEL FRAME MOUNTED TO A SOLID FOUNDATION.

DOOR OPENING:
 _____ W x _____ H
 DOUBLE SINGLE

QUANTITY: _____
 COLOR: _____

WINDOW SIZE:
 12" x 24"
 VERTICAL HORIZONTAL
 16" x 34"
 VERTICAL HORIZONTAL

- OPTIONS:
 (CHECK BOX IF APPLICABLE)
- DOUBLE DUTCH
 - 5/16" THICK HDP SPRING BUMPERS (UP TO 42" HIGH)
 - 1/2" THICK RUBBER KICKPLATES (UP TO 48" HIGH)
 - CHAIN LOCKING COLLAR
 - EXTENSION "U" BRACKETS
 - WALL TYPE: _____
 - CURBS / OBSTRUCTIONS (CONSULT FACTORY)
 - HOLD OPEN DEVICE
 - 90°-135° WIDE ANGLE HINGE
 - DOOR STOP
 - 12" TOP CANE BOLT ASSEMBLY
 - 46" BOTTOM CANE BOLT ASSEMBLY
 - PROTECTIVE BOLLARDS
 - 24" 36"

S.S. QUOTE REF. # _____
 CUSTOMER _____
 APPROVED BY: _____
 P/O No.: _____
 DATE: _____



SERIES 4500 - MODEL 4502
 HEAVY DUTY RIGID INSULATED IMPACT DOOR

DATE: JAN-29-19	SCALE: 1:32
DRAWN: GK, OC, AS	DWG NO: L4502-A
APPROVED: ST	PART NO: N/A